















Member Great Lakes Tool & Die Collaborative

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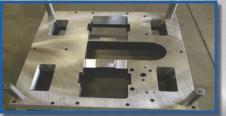






ioneer Steel Corporation was founded in 1982 to fill a need for fast service on a continuous basis without the sacrifice of superior quality. We carry an extensive inventory of heavy gauge carbon and alloy steel to 24" thickness. We are nationally recognized as a specialist in precision flame cutting and machining. As a division of Pioneer Steel, Pioneer Die

Sets has the capability and capacity to handle all of your die set, bolster, plate, press and die component, and fabrication needs. We have experienced personnel to perform CNC machining and Blanchard grinding to your specifications. We manufacture plain bearing or ball bearing die sets at our Grand Rapids, Michigan facility.







Precision CNC Cutting

State of the art computer burning is a specialty at Pioneer Steel. We are fully equipped with CNC oxy/fuel and plasma arc cutting facilities. We specialize in exotic shapes and cutouts for your die shoes and parallels. Our quality burnouts are always smooth and de-burred.





Reliability

Pioneer Die Sets has the capacity to handle your heaviest and largest requirements. With all aspects of manufacturing done in-house, Pioneer Die Sets insures on time delivery with our CNC flame cutting machines, Blanchard Grinders, and CNC milling machines. All of our machines are equipped with the most up to date computer programs. Your data is sent directly to the machine for precision machining.

Quality

Pioneer Die Sets insures quality products by thorough ly checking all orders before they ship. Every job is guaranteed to meet your specifications. We welcome the challenge of exceeding your expectations for service and quality. We use only top quality steel plate plus the highest quality components for your die set. We keep a complete inventory of MDL and Lamina ball bearing and friction components to insure on-time delivery.



Pioneer Die Sets - Equipment List

- (2) Johnford CNC Bridge Mills (110" x 165") DMC-4000
- (1) Johnford CNC Bridge Mill (70" x 122") 3100SH
- (1) Johnford CNC Bridge Mill (91" x 162") 4100PH
- (2) Johnford CNC Bridge Mills (51" x 81") 2100H
- (1) Mazak CNC Bridge Mill (60" x 120")
- (1) 54-100 (128") Blanchard Rotary Grinder
- (1) 84" Blanchard Rotary Grinder
- (1) 42" Blanchard Rotary Grinder
- (1) G&L Boring Mill
- (1) Carlton Radial Drill
- (2) CNC Burning Machines
- (1) Lamina Magnetic Drill
- (1) Bridgeport Mill
- (1) Lathe
- (1) Miller Welder
- (1) Gray Planer Mill





